

PRODUCTION
WORKSHOP
生产车间

公司配备先进生产设备与检测仪器，工艺技术成熟精湛，建有一套严苛完善的质量管理体系。企业拥有专业技术专家团队与行业领先的科研技术人才，充分运用创新工艺、新型技术及特种原材料，全方位保障产品性能稳定、品质可靠。

The company possesses advanced equipment and inspection instruments, sophisticated technology, and a rigorous quality management system. With a team of professional technical experts and a leading scientific and technological workforce, it fully utilizes innovative technologies, processes, and materials to ensure product stability and reliability.



穿孔车间
Piercing Workshop



冷轧车间
Cold-rolling Workshop



冷拔车间
Cold-drawing Workshop



退火炉车间
Annealing Furnace Workshop



酸洗车间
Pickling Workshop



无损检测车间
Non-destructive Testing Workshop



福建宏轮钢业集团有限公司
FUJIAN HONGLUN STEEL GROUP CO.,LTD



特种设备生产许可证
Special Equipment Production License

特种设备型式试验证书
Special Equipment Form Test Certificate

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NORSOK M-650 资质证书
NORSOK M-650 Qualification Certificate

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涉水卫生许可证
Hygiene Permit for Products in Contact with Drinking Water

PED证书
PED Certificate

ISO 9001 质量管理体系证书
ISO 9001 Quality Management System Certification

ISO 14001 环境管理体系证书
ISO 14001 Environmental Management System Certification

ISO 45001 健康安全管理体系证书
ISO 45001 Health Management System Certification

福建宏轮钢业集团有限公司
FUJIAN HONGLUN STEEL INDUSTRY GROUP CO., LTD

浙江东方齐心钢业集团有限公司
ZHEJIANG DONGFANG QIXIN STEEL INDUSTRY GROUP CO., LTD.

上海宏轮齐心科技有限公司
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PROFESSIONAL
提供专业**不锈钢**解决方案
professional stainless steel solutions



福建宏轮钢业集团有限公司
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COMPANY PROFILE 企业简介

福建宏轮钢业有限公司与浙江东方齐心钢业有限公司同属一体、同源运营，企业前身为1991 年创立的温州龙湾宁城钢管厂；福建生产基地于 2019 年正式落地投产，厂区占地面积33000 平方米，现有在岗员工 400 余人，不锈钢管材年产能 6 万吨，常备现货库存超 2000 吨，年销售额达 12亿人民币。为打通全球贸易渠道、一站式服务海外客户，集团于2025 年设立上海宏轮齐心科技有限公司，作为集团专属外贸窗口，统筹全球市场开发，构建“生产基地+外贸总部”一体化经营格局。

作为国内知名专业不锈钢管道制造厂商，集团双基地全品类布局不锈钢系列产品，主营不锈钢无缝管、奥氏体不锈钢管、高温合金钢管、双相不锈钢管、镍基合金管材、冷凝管、U型换热管、核电专用管材，同步配套供应不锈钢管件、法兰、阀门等成套配件。产品规格覆盖外径Φ 6-820 MM、壁厚Φ 0.5-65 MM；单支成品最大加工长度可达 36 米。

集团两大生产基地装备精良，拥有Φ75型穿孔机组、10T-1200T 冷拔机组 15 台、LG60-LG280 冷轧机组10台及 2 座天然气热处理炉。企业拥有超声波设备、涡流设备、液压试验机、光谱分析仪等全套高端检测设备以及配套的理化试验设备实现全流程严苛品质管控。

集团持有特种设备（压力管道元件）生产许可资质，并通过全套国际体系认证：GB/T 19001-2016 / ISO 9001:2015 质量管理体系、GB/T 24001-2016 / ISO 14001:2015 环境管理体系、GB/T 45001-2020 / ISO 45001:2018 职业健康安全管理体系以及 PED 证书、SINOPEC 认证、NORSOK M-650 认证等国际主流材质认证。

依托上海宏轮齐心科技有限公司外贸窗口优势，集团产品配套全球多行业客户，远销美洲、东南亚、东亚、中东、非洲等 20 余个国家及地区；在国内深度服务石油、化工、船舶、电力和水处理等核心领域。宏轮齐心集团持续深耕技术迭代与产业升级，恪守「汇天下百钢，铸不朽品质」的经营宗旨，诚邀海内外合作伙伴携手共赢，共创长远宏图。

提供专业不锈钢解决方案 Provide professional stainless steel solutions

Fujian Honglun Steel Industry Group Co., Ltd. and Zhejiang Dongfang Qixin Steel Group Co., Ltd. operate as an integrated group originating from Wenzhou Longwan Ningcheng Steel Pipe Factory founded in 1991. Our Fujian manufacturing base launched in 2019, covering 33,000 m² with over 400 staff, with an annual stainless steel tube output of 60,000 tons, monthly inventory above 2,000 tons and annual sales of RMB 1.2 billion. To streamline global trade and overseas customer service, the group set up SHANGHAI HQ HI-TECH CO.,LTD in 2025 as its exclusive foreign trade hub, forming a dual-operation layout of production bases plus dedicated foreign trade headquarter.

As a leading domestic stainless steel tube manufacturer with two production bases supplying a full product range: seamless stainless steel tubes, austenitic, duplex, nickel-alloy tubes, condenser tubes, U-type heat exchanger tubes and nuclear-grade tubes, alongside matching stainless steel fittings, flanges and valves. Sizes cover OD 6-820 mm, wall thickness 0.5-65 mm, with single tube maximum length up to 36 m.

Our two facilities are equipped with complete precision production lines:one 75 piercing mill, 15 sets of 10T-1200T cold drawing machines, 10 LG60-LG280 cold rolling sets of machines and 2 natural gas heat treatment furnaces. A full suite of advanced inspection gear including ultrasonic, eddy current, hydrostatic test machines and optical emission spectrometers supports strict full-process quality control.

We hold the Manufacturing Licenses for Special Equipment (Pressure Piping Components) and complete international accreditations: ISO 9001 Quality Management System, ISO 14001 Environmental Management System, ISO 45001 Occupational Health & Safety Management System, as well as PED, and NORSOK M-650 certifications.

Relying on SHANGHAI HQ HI-TECH CO.,LTD's foreign trade channel, our products served global industries and export to over 20 countries across the Americas, Southeast Asia, East Asia, the Middle East and Africa, while supporting domestic petroleum, chemical, shipbuilding, power and water treatment sectors. HONGLUN QIXIN Group keeps advancing technological R&D iteration and industrial upgrading under the tenet "Build everlasting quality and shared growth with customers worldwide.". We welcome global partners for win-win long-term collaboration.

PRODUCT DISPLAY 产品展示

• 不锈钢无缝管 | STAINLESS STEEL SEAMLESS PIPE

外径 / Outside diameter: 1/8 Inch - 32Inch

壁厚 / Wall thickness: Sch5S - Sch160S

长度 / Length: Max. 36 meters

材质 / Material: TP304/L/H/N、TP309S/H、TP310S/H、TP316/L/H、TP316Ti、TP317/L、TP321/H、TP347/H、TP405、TP409、TP410S、TP430、TP904L、S31254、N08367(6Mo)、N08925(6Mo)、N08926(6Mo)、S31803、S32202、S32205、S32304、S32750、S32760、S32707、S31500、S32001、S32003、N04400、N06600、N06625、N06690、N08020、N08028、N08367、N08800、N08810、N08811、N08825、N10276(C276)、N06022 (C22)、N10665 (B-2)、N06200(C2000)、N06035(G35)、TA1、TA2、TA9、etc.

标准 / Standard: ASTM A312、ASTM A213、ASTM A269、ASTM A789、ASTM A790、etc.



• 不锈钢换热管 | STAINLESS STEEL HEAT EXCHANGER TUBES

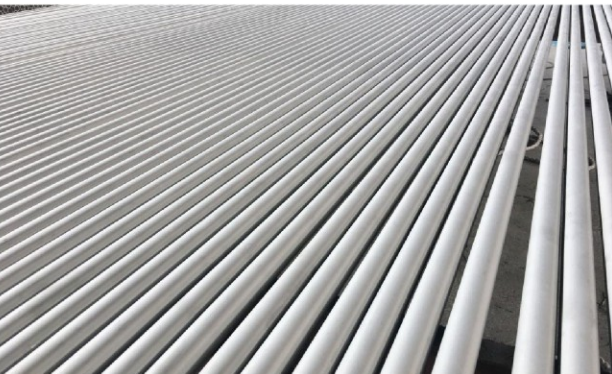
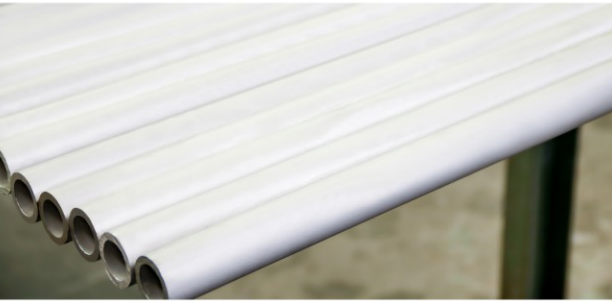
外径 / Outside diameter: 12.7mm - 50.8mm

壁厚 / Wall thickness: 0.89mm - 5.16mm

长度 / Length: Max. 36 meters

材质 / Material: TP304/L/H/N、TP310/S/H、TP316/L/H/Ti、TP317/L、TP321/H、TP347/H、TP405、TP409、TP410/S、TP430、TP904L、S31254、S31803、S32205、S32707、S32750、S32760、S32304、S31500、N04400、N06600 N06625、N06690、N08020、N08028、N08367、N08800、N08810、N08811、N08825、N10276、etc.

标准 / Standard: ASME SA312、ASME SA213、ASME SA790、ASME SA249、ASME SA269、ASME SA789、ASTM SB163、SB165、SB167、SB407、SB423、SB444、SB622、SB688、SB690、SB729、EN 10216-5、EN 10217-7、GB/T 24593、etc.



QUALITY ASSURANCE 质量保证

• 检测 | INSPECTION



涡流探伤
Eddy Current Test



手持光谱仪
PMI Handheld Analyzer



冲击试验机
Impact Testing Machine



台式光谱仪
Benchtop Spectrometer



金相组织与微观分析
Metallographic Structure and Microscopic Analysis



晶间腐蚀试验
Intergranular Corrosion Test

• 应用领域 | FIELDS OF APPLICATION



石油化工
Petrochemical



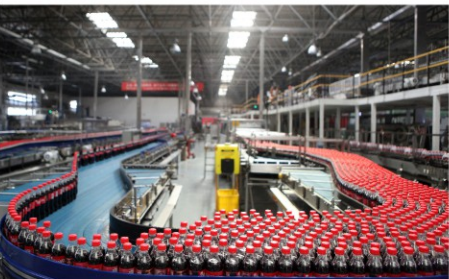
电力（核电、火电、水电）
Electricity (Nuclear, Thermal, Hydropower)



造船业
Shipbuilding



设备厂
Equipment Manufacturing Plant



食品饮料
Beverage And Food



化妆品
Cosmetics